

Central

Blanco Macael, s/n

Pol. Ind. Las Norias - 03670 Monforte del Cid (Alicante)

Telephone: +34 966 662 296 / FAX: +34 966 663 856

Delegation IBI

Avda. de la provincia, 73

03440 IBI (Alicante)

Telephone: +34 965 553 233 / FAX: +34 966 554 990

Lathe Tongtai HS-22

Ref: HS-22



Tech specs

Brand	TONGTAI
Model	HS-22 [m]
X/Z Axis stroke	155/ 220
Max. Swing Diameter	220
Max. turning diameter	220
Max. turning length	200
Bar capacity	26 [44/ 51]
Spindle Nose	A2 - 5 [A2 - 6/ A2 - 6]
Spindle Speed	6.000 [4.800/ 4.500]
Chuck size	6
Through-Spindle Hole diameter	35 [56/ 62]
Spindle Bearing Diameter	65 [85/ 100]
Tool storage capacity	12
O.D. Tool	20x20
I.D. Tool	32
Tool capacity (Power Turret)	12 (VDI-40)
Motor (Power Turret)	5.5/ 3.7
O.D. Tool (Power Turret)	25x25
I.D. Tool (Power Turret)	32
Max speed	6.000
X/Z Axis rapid traverse	20/ 20
X/Z Axis servo motor	1.8/ 1.8
Cutting feedrate	0.001 - 5.000
Spindle Motor (50%ED)	11/ 7.5
X/Y axis rapid traverse	30
Servo motor	0.5
Tailstock/Hydraulic stroke	165 (Manual)/ 50
Tailstock taper	MT#3
Quill diameter	90
Drive system	Manual
Loading/Unloading time	5/ 15
Hydraulic tank capacity	30
Hydraulic motor	1.5
Coolant tank capacity	65
Coolant motor	0.37

Central

Blanco Macael, s/n

Pol. Ind. Las Norias - 03670 Monforte del Cid (Alicante)

Telephone: +34 966 662 296 / FAX: +34 966 663 856

Delegation IBI

Avda. de la provincia, 73

03440 IBI (Alicante)

Telephone: +34 965 553 233 / FAX: +34 966 554 990

Floor space (LxWxH)

1.410 [1.560]x1.450x1.730

Weight

2.350

Images

