

CNC Swiss Turning Lathe HANWHA XD38II-R (NH)

Ref: HANWHA XD38II-R (NH)



Tech specs

Brand	HANWHA
Model	HANWHA XD38II-R (NH)
Number control	Fanuc 32i-B / Siemens 828D
Max. machining diameter	Ø38 (Option : Ø40)
Z1 axis travel	320 (H), 120 (N)
Main spindle speed	6,500
Spindle motor	5.5/7.5 (Fanuc), 23 (Siemens)
No. of OD tools	5 (Ø20mm x 2, Ø16mm x 3)
Number of front tools	5 (ER20M, Ø32)
Nº of tools cross drill	5 (ER20 x 2, ER16 x 3)
Velocidad Taladrado transversal	6,000
Motor cross drill	2.2 (Fanuc), 2.13 (Siemens)
Nº of tools off-center drill	2 (ER16) Modular
Sub spindle speed	6,500
Sub spindle motor	2.2/5.5 (Fanuc), 23 (Siemens)
Nº tools of back tool	8 (ER16) (4 Fixed + 4 Driven)
Speed of back tool	6,000
Motor of back tool	1.0 (Fanuc), 1.02 (Siemens)
External dimensions	2,650 x 1,600 x 1,790
Weight	4,600
Electrical power consumption	25kVA (Siemens : 40kVA), 16.7kW (VCTF 16SQ x 4C)
Air flow rate	120 ~ 150

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Images

